



# COUPLE6 ALIGNMENT REPORT



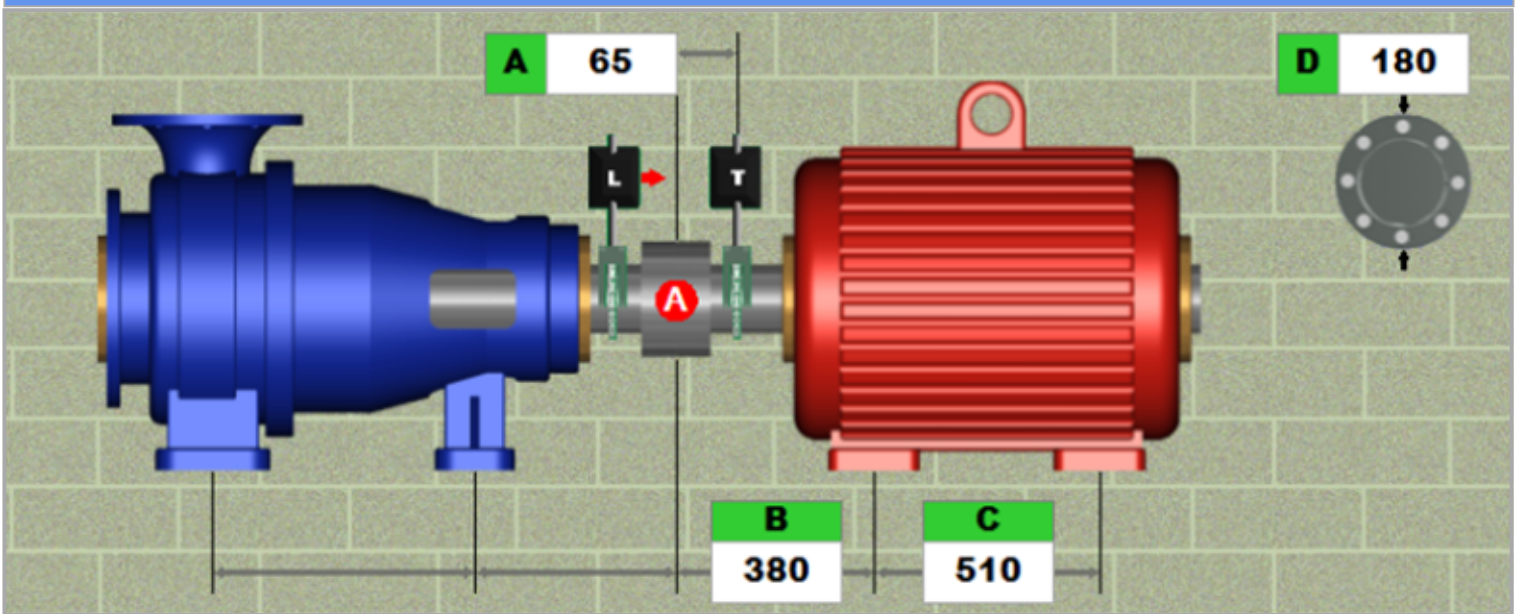
## REPORT ISSUED BY:

9 Mechanics co.,ltd  
1/99 moo12 Bangpheeeyai Bangphee Samuthprakan  
02-751-0755 , 086-667-8789

## COMPANY / JOB INFORMATION

Machine Name            MOTOR PUMP 132KW. CDP-3  
Company Name            Amita(Thailand)  
Location  
Address  
  
City  
State  
Postal Code(ZIP)  
Country  
Notes

## MACHINE SETUP



UNITS

OFFSET = mm, ANGLE = mm/100mm



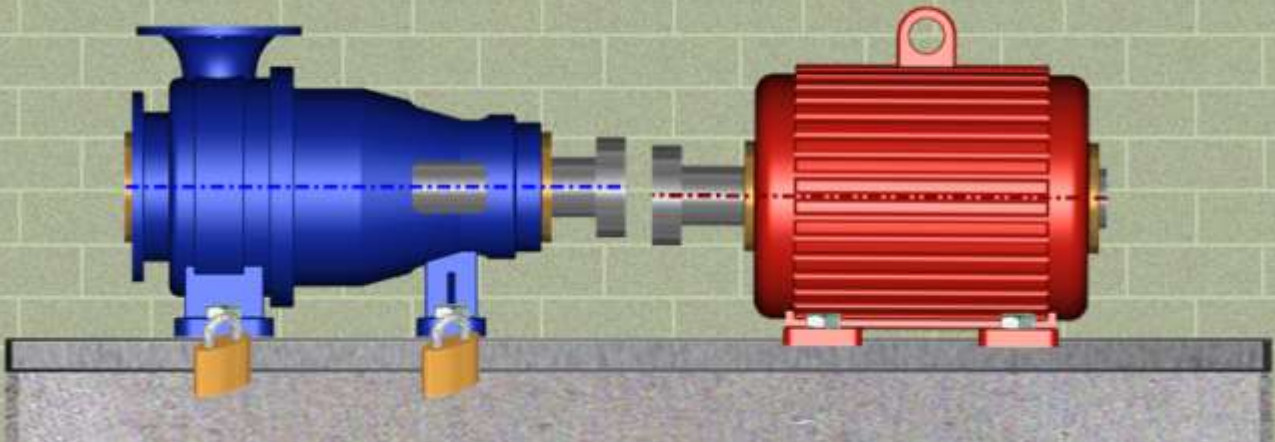
## TARGET INFORMATION

MODEL NUMBER :  
Calib. Due : September 2018

Serial Number : 80-00256  
FW REV. : 3.217

# ALIGNMENT RESULTS

## SIDE VIEW / VERT.



**GAP**

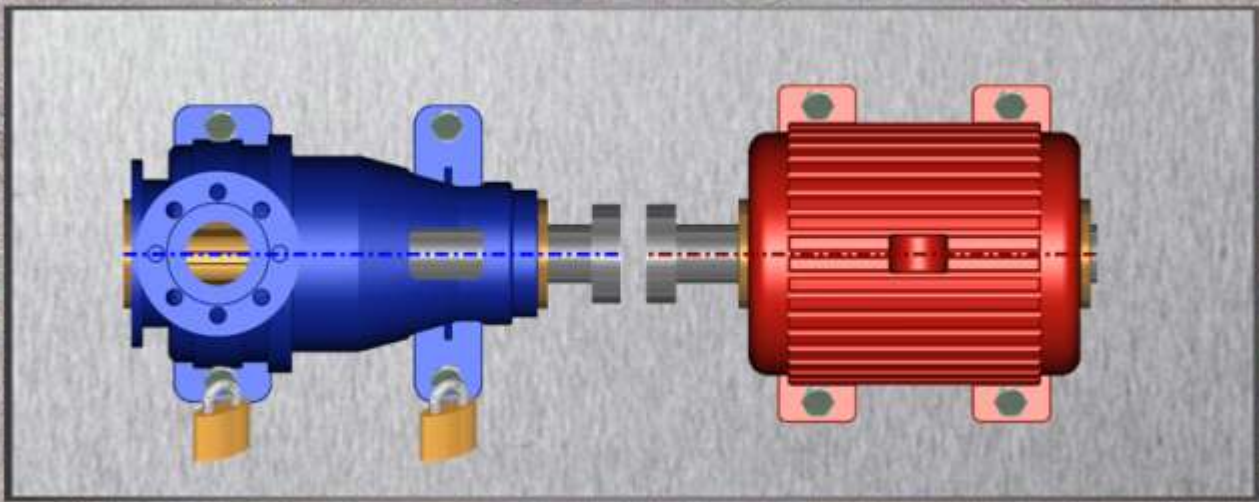
**-0.01**

| RPM    | TOLERANCES |          |
|--------|------------|----------|
|        | ACCE...    | EXCEL... |
| 1200+  |            |          |
| OFFSET | 0.10       | 0.06     |
| ANGLE  | 0.08       | 0.05     |
| GAP    | 0.14       | 0.09     |

**OFFSET**

**-0.07**

## TOP VIEW / HORIZ.



**GAP**

**0.06**

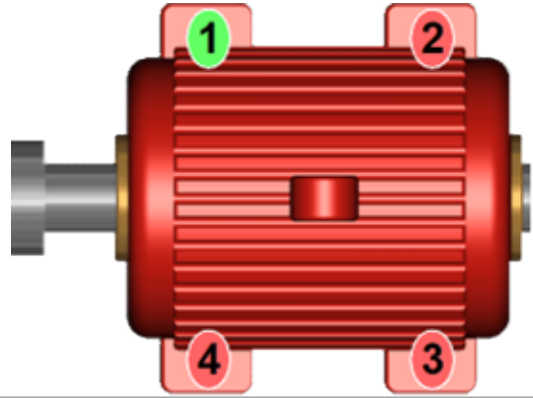
| RPM    | TOLERANCES |          |
|--------|------------|----------|
|        | ACCE...    | EXCEL... |
| 1200+  |            |          |
| OFFSET | 0.10       | 0.06     |
| ANGLE  | 0.08       | 0.05     |
| GAP    | 0.14       | 0.09     |

**OFFSET**

**-0.05**

# SOFT FOOT

| FOOT | TIGHT  | LOOSE  | CHAN... | NOTES |
|------|--------|--------|---------|-------|
| 1    | -9.35  | -9.38  | -0.03   |       |
| 2    | -25.22 | -24.97 | 0.25    | *SHIM |
| 3    | -25.25 | -25.15 | 0.10    |       |
| 4    | -9.40  | -9.45  | -0.05   |       |



# REPEATABILITY

| #   | V Offset | V Gap | H Offset | H Gap | DATE      | TIME    | SPAN   | #POINTS | MODE    | METHOD     |
|-----|----------|-------|----------|-------|-----------|---------|--------|---------|---------|------------|
| ✓ 1 | -0.07    | -0.01 | -0.05    | 0.06  | 4/16/2022 | 3:50 PM | 355.1° | 49      | Coupled | Auto Clock |



